

World Sailing Manufacturer Control System

Title: Scanner Report for Hydrofoil Registration with Class

Olympic Class: IKA Formula Kite

Equipment Item: Flying Sardine Mast 110

Project				
World Sailing Manufacturer Control System				
Title				
Scanner Report: IKA Formula Kite – Flying Sardine Mast 110				
Revision	By	Date	Description of change	Checked
A	A.S.	19/03/2024	Draft Issue	J.N

Overview

As part of the World Sailing Manufacturer Control System project, which focuses on improving the quality of Olympic Equipment, World Sailing Technical Department performed an audit to Flying Sardine, in World Sailing Office in London.

In order to register new equipment models for the 2028 Olympic Quad, the IKA Formula Kite Class registration process requires manufacturers to produce for inspection 10 items of each model that they seek to register.

The analysis presented in this report is limited to a number of control points on specific cross sections following the scanning of the items. However, the data compiled and hold on record by World Sailing permits to analyse more aspects and areas of the geometry of the equipment.

Coordinate System

Figure 1 shows the coordinate system defined to analyse the Mast.

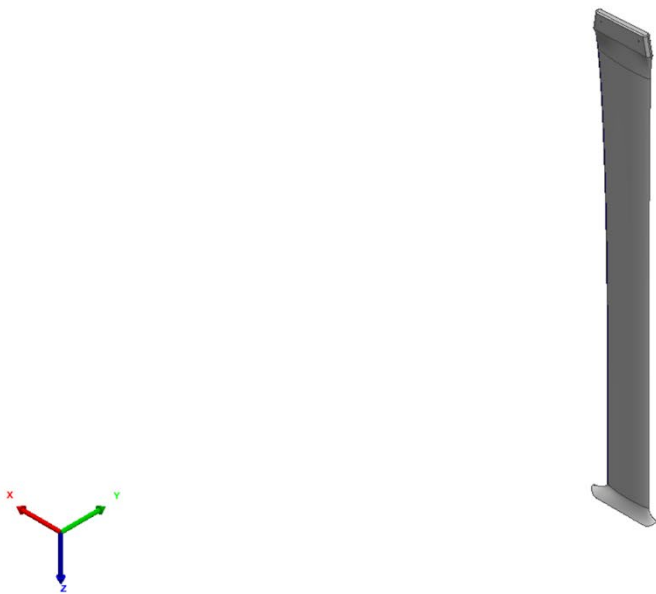


Figure 1 - Definition of the Coordinate System

Cross Sections

Figure 2 shows the Cross Sections (in yellow) defined to analyse the Mast.

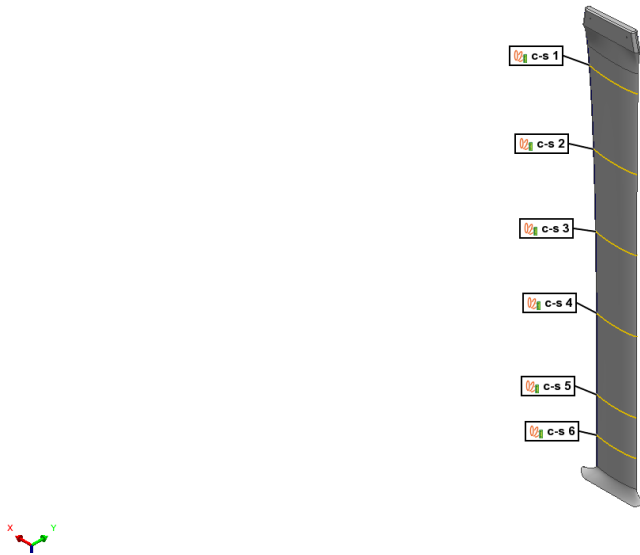


Figure 2 - Definition of Cross Sections

Name	Positioning
c-s 1	150 mm from the top
c-s 2	350 mm from the top
c-s 3	550 mm from the top
c-s 4	750 mm from the top
c-s 5	950 mm from the top
c-s 6	1050 mm from the top

Callipers

For each Cross Section, 3 Callipers are defined. Figure 3 shows the positioning of the Callipers a Cross Section. The Callipers measure the thickness in specific points of the Cross Sections.



Figure 3 - Callipers definition for one of the Cross Sections

Name	Positioning
#_LE	5 mm from the Leading Edge of the Cross Section
#_MAX	On the maximum thickness of the Cross Section
#_LE	5 mm from the Trailing Edge of the Cross Section

Surface Distance Points

For each Cross Section, 2 Surface Distance Points are defined. Figure 4 shows the positioning of the Surface Distance Points.

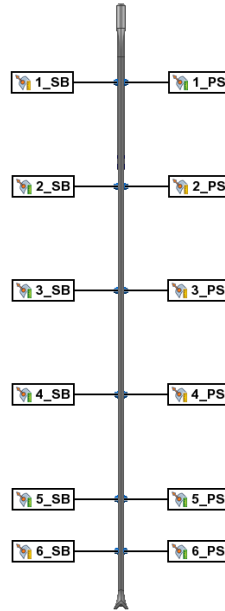


Figure 4 - Surface Distance Points definition

The Surface Distance Points measure the spatial distance between the Starboard (Y negative) and Port (Y positive) surfaces of the CAD file and the scanned equipment. Figure 5 shows a Surface Distance Point in a specific Cross Section measuring the spatial distance between the CAD file (grey) and the scanned equipment (yellow).

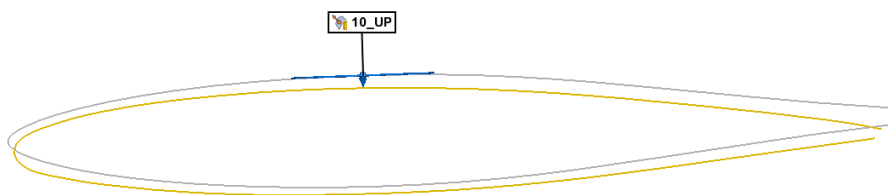


Figure 5 - Definition of Surface Distance Points on a Cross Section

Colour Map

Figure 6 shows the Colour Map of both Starboard and Port surfaces of a Mast.

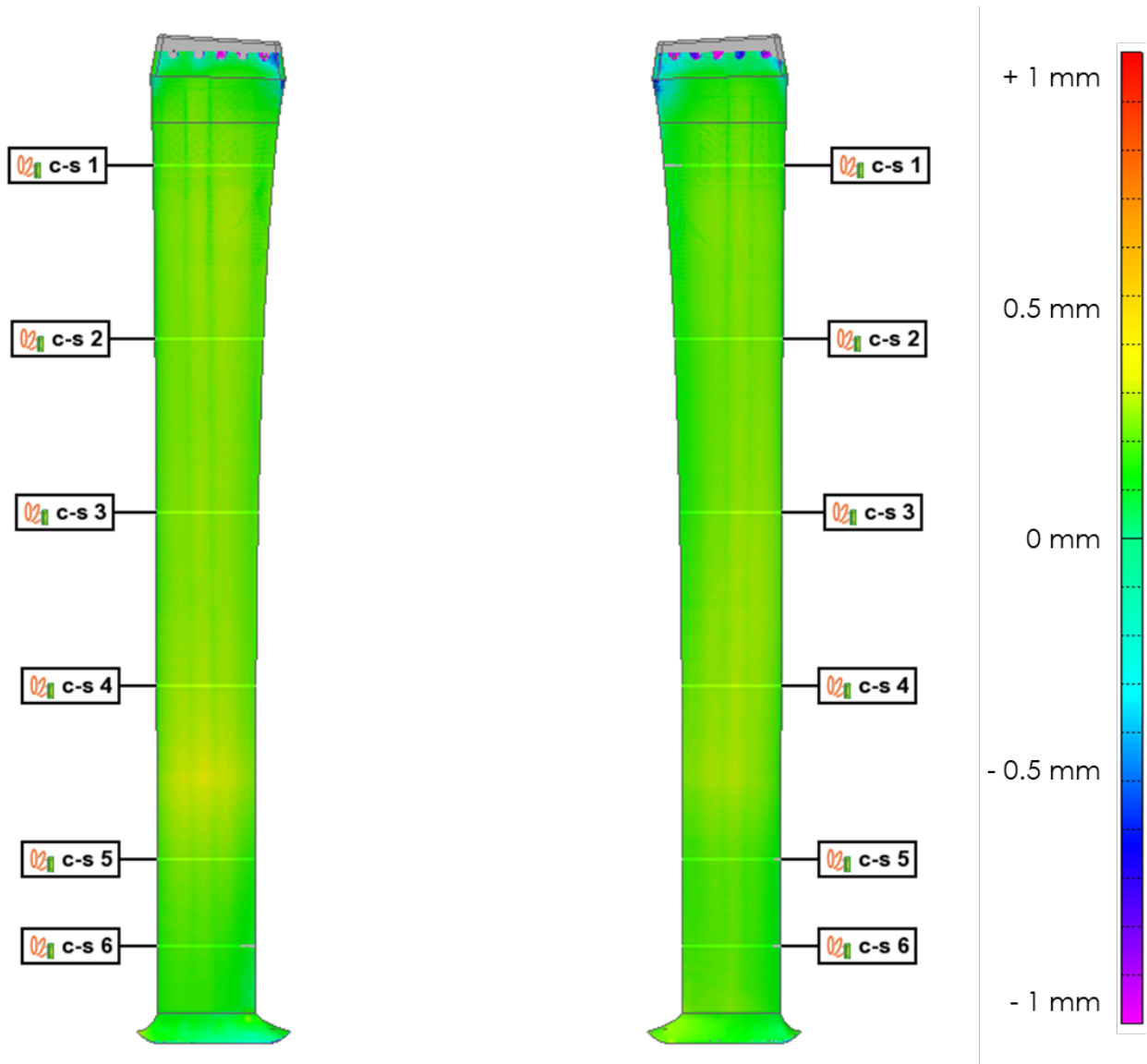


Figure 6 - Colour Map of the Upper (top) and Lower (bottom) surfaces of the Mast

The Colour Map measure the spatial distance between the Starboard and Port surfaces of the CAD file and the scanned equipment, as the Surface Distance Points.

Analysis

For each Mast the following measurements are evaluated:

- Upper Surface Distance for each Cross Section (#_UP)
- Lower Surface Distance for each Cross Section (#_DW)
- Thickness at 5mm from the Leading Edge for each Cross Section (#_LE)
- Maximum Thickness for each Cross Section (#_MAX)
- Thickness at 5mm from the Trailing Edge for each Cross Section (#_TE)

Surface Distance	Surface Distance	Calliper	Calliper	Calliper
1_SB	1_PS	1_LE	1_MAX	1_TE
2_SB	2_PS	2_LE	2_MAX	2_TE
3_SB	3_PS	3_LE	3_MAX	3_TE
4_SB	4_PS	4_LE	4_MAX	4_TE
5_SB	5_PS	5_LE	5_MAX	5_TE
6_SB	6_PS	6_LE	6_MAX	6_TE

For each measurement the average (Mean) is calculated:

$$Mean = \frac{\sum_{i=1}^{10} Value}{10}$$

In order to have a uniform scale to compare the results of measurements, all the Values are normalized against the Mean:

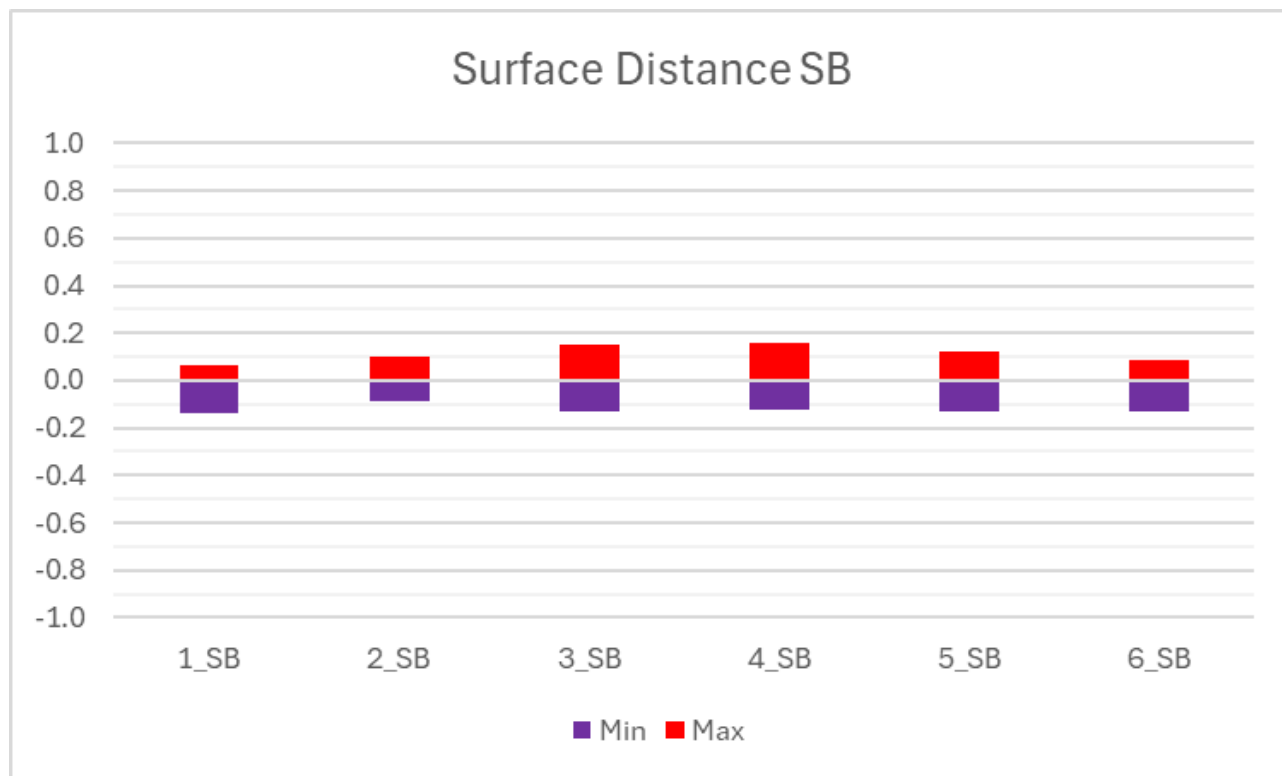
$$Norm.Value = Value - Mean$$

Results

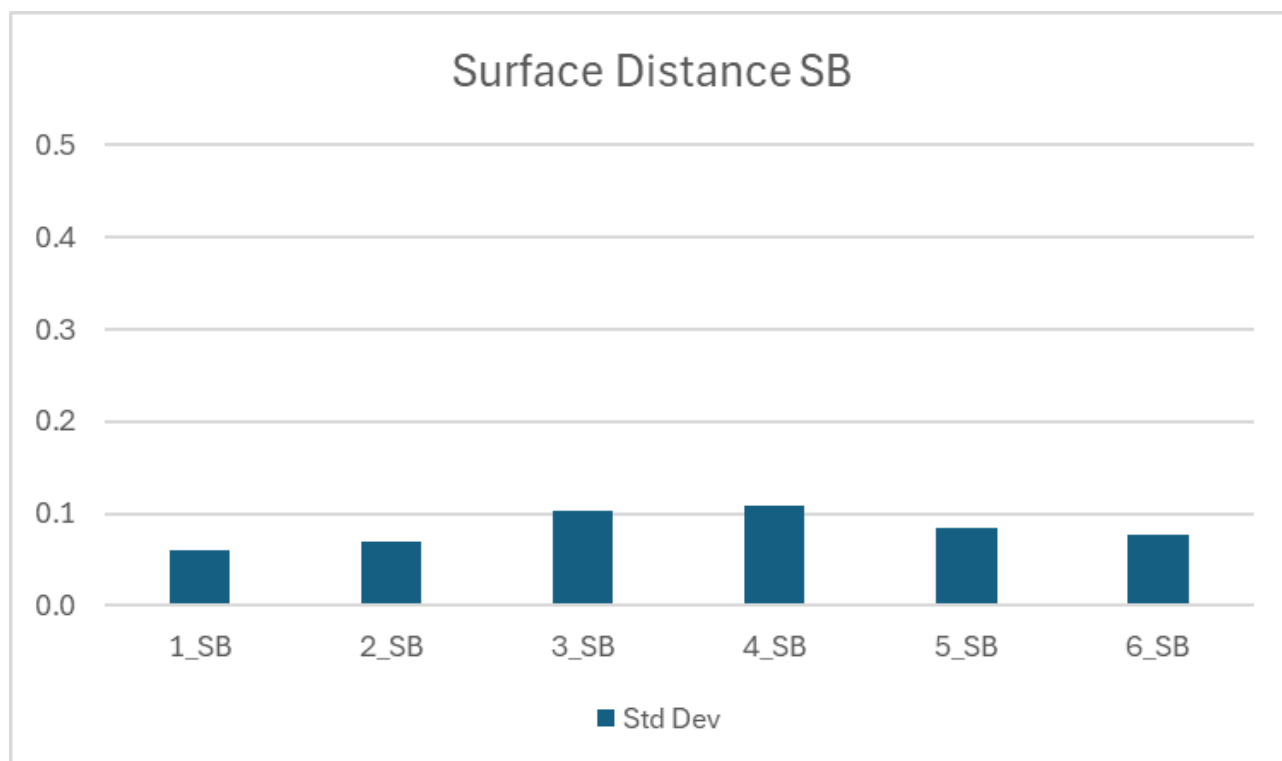
The table in the next page shows the normalised values (in mm) for each foil, minimum and maximum deviations and the standard deviation for each control. ± 0.4 mm has been selected for visualisation purposes. The maximum, minimum and standard deviation values are also plotted.

Control	Foil 1	Foil 2	Foil 3	Foil 4	Foil 5	Foil 6	Foil 7	Foil 8	Foil 9	Foil 10	Min	Max	StdDev
1_UP	0.045	0.031	-0.046	0.064	-0.136	0.057	0.032	-0.01	-0.031	-0.01	-0.136	0.064	0.061
2_UP	0.098	-0.005	0.102	0.028	0.051	-0.021	-0.086	-0.081	-0.023	-0.066	-0.086	0.102	0.069
3_UP	0.15	-0.024	0.147	-0.047	0.122	-0.028	-0.117	-0.129	-0.018	-0.055	-0.129	0.150	0.103
4_UP	0.158	0.095	0.148	-0.051	0.079	-0.105	-0.073	-0.126	-0.034	-0.096	-0.126	0.158	0.109
5_UP	0.082	0.12	0.088	0.024	0.015	-0.128	0.004	-0.044	-0.047	-0.115	-0.128	0.120	0.084
6_UP	0.083	0.083	-0.005	0.086	-0.02	-0.099	0.043	0.006	-0.054	-0.127	-0.127	0.086	0.076
1_DW	0.096	-0.02	0.062	-0.023	-0.051	0.028	-0.055	-0.072	0.004	0.031	-0.072	0.096	0.054
2_DW	0.146	0.078	-0.055	0.041	-0.114	-0.054	0.063	-0.012	-0.027	-0.069	-0.114	0.146	0.080
3_DW	0.157	0.126	-0.153	0.093	-0.14	-0.101	0.139	0.053	-0.037	-0.134	-0.153	0.157	0.126
4_DW	0.139	0.218	-0.06	0.131	-0.12	-0.103	0.105	-0.047	-0.078	-0.181	-0.181	0.218	0.135
5_DW	0.11	0.138	0.131	0.087	0.025	-0.074	-0.012	-0.152	-0.105	-0.149	-0.152	0.138	0.115
6_DW	0.063	0.039	0.173	0.014	0.128	-0.07	-0.083	-0.068	-0.107	-0.092	-0.107	0.173	0.099
1_LE	0.023	-0.017	0.072	0.005	-0.123	0.173	-0.048	-0.076	-0.052	0.046	-0.123	0.173	0.084
2_LE	0.181	0.003	0.01	0.104	-0.013	-0.024	-0.01	-0.075	-0.055	-0.126	-0.126	0.181	0.088
3_LE	0.291	0.036	-0.083	-0.013	0.001	-0.118	0.036	-0.004	-0.018	-0.133	-0.133	0.291	0.118
4_LE	0.219	0.237	0.039	-0.044	-0.062	-0.191	0.101	-0.078	-0.048	-0.174	-0.191	0.237	0.148
5_LE	0.035	0.151	0.113	0.11	-0.022	-0.14	0.028	-0.042	-0.107	-0.128	-0.140	0.151	0.105
6_LE	0.032	0.052	0.048	0.119	-0.019	-0.068	-0.035	0.091	-0.121	-0.103	-0.121	0.119	0.082
1_MAX	0.142	0.011	0.017	0.042	-0.188	0.085	-0.024	-0.082	-0.027	0.021	-0.188	0.142	0.090
2_MAX	0.244	0.074	0.047	0.07	-0.062	-0.074	-0.023	-0.093	-0.049	-0.135	-0.135	0.244	0.111
3_MAX	0.306	0.102	-0.007	0.045	-0.019	-0.13	0.022	-0.077	-0.056	-0.19	-0.190	0.306	0.137
4_MAX	0.297	0.313	0.089	0.08	-0.04	-0.208	0.033	-0.173	-0.111	-0.276	-0.276	0.313	0.201
5_MAX	0.192	0.258	0.219	0.111	0.039	-0.202	-0.009	-0.196	-0.151	-0.265	-0.265	0.258	0.194
6_MAX	0.147	0.122	0.168	0.1	0.109	-0.169	-0.04	-0.062	-0.16	-0.219	-0.219	0.168	0.147
1_TE	-0.036	0.064	0.034	0.106	-0.032	-0.08	-0.014	-0.019	0.027	-0.046	-0.080	0.106	0.056
2_TE	0.078	0.119	0.157	0.05	-0.08	-0.094	0.055	-0.106	-0.048	-0.133	-0.133	0.157	0.104
3_TE	0.096	0.133	0.088	0.022	-0.077	-0.116	0.107	-0.101	-0.011	-0.139	-0.139	0.133	0.103
4_TE	0.188	0.34	0.102	0.073	-0.098	-0.14	0.02	-0.176	-0.098	-0.211	-0.211	0.340	0.177
5_TE	0.114	0.356	0.235	0.051	-0.08	-0.176	-0.003	-0.162	-0.092	-0.243	-0.243	0.356	0.191
6_TE	0.081	0.171	0.213	0.1	-0.009	-0.152	-0.005	-0.038	-0.119	-0.243	-0.243	0.213	0.145

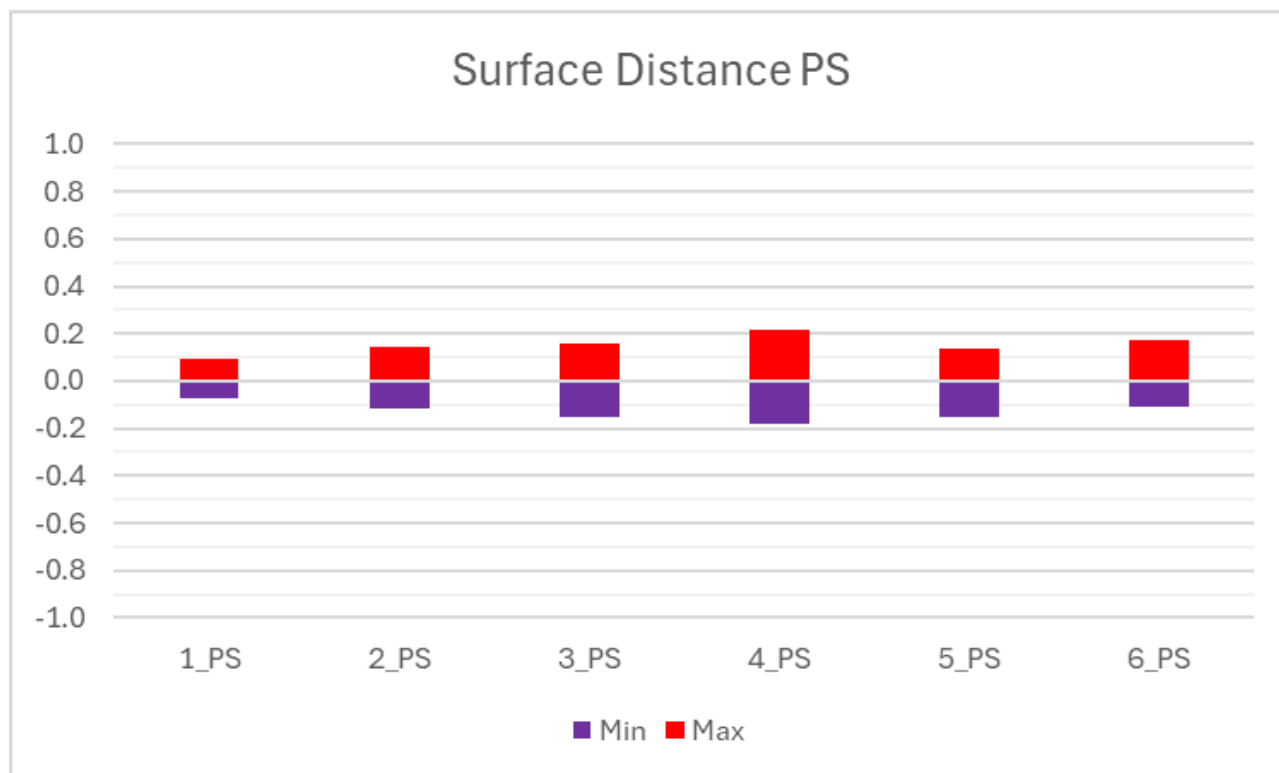
Maximum and minimum 'Surface Distances' on the starboard surface at each cross section (mm):



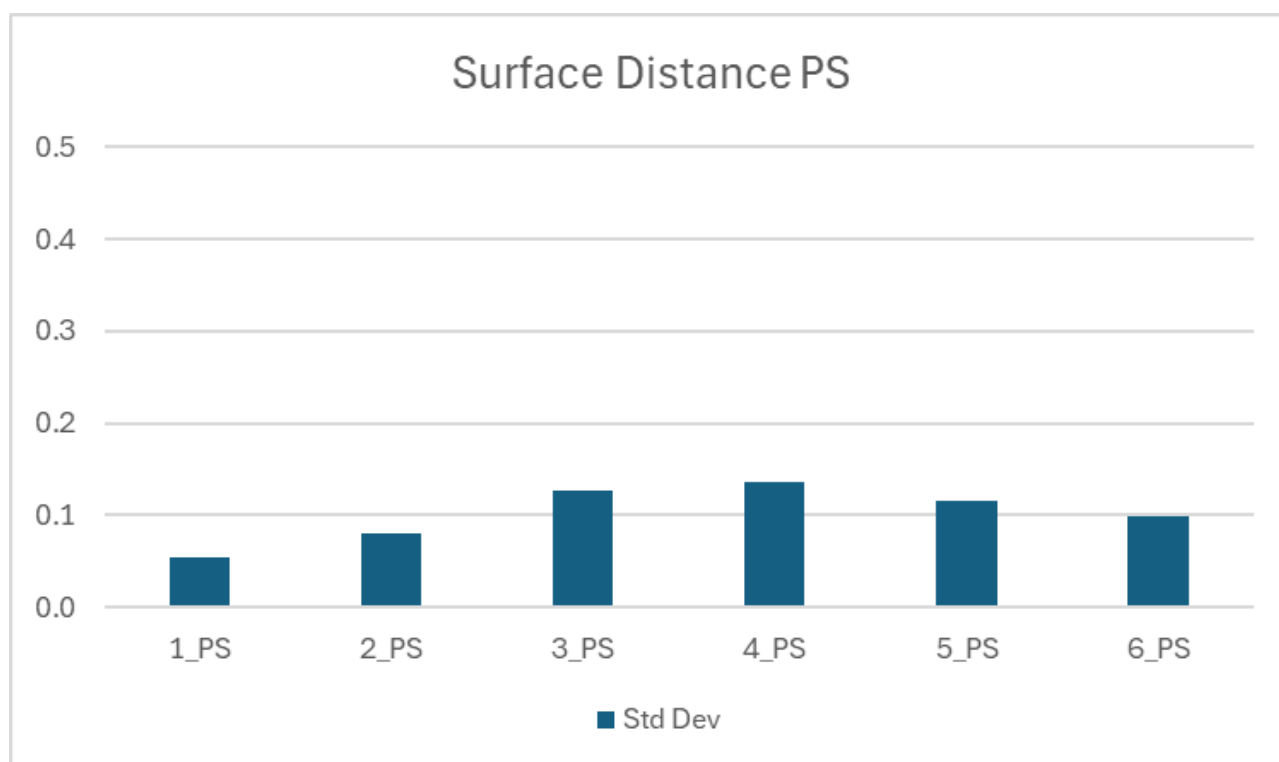
Standard deviation of 'Surface Distances' on the starboard surface at each cross section (mm):



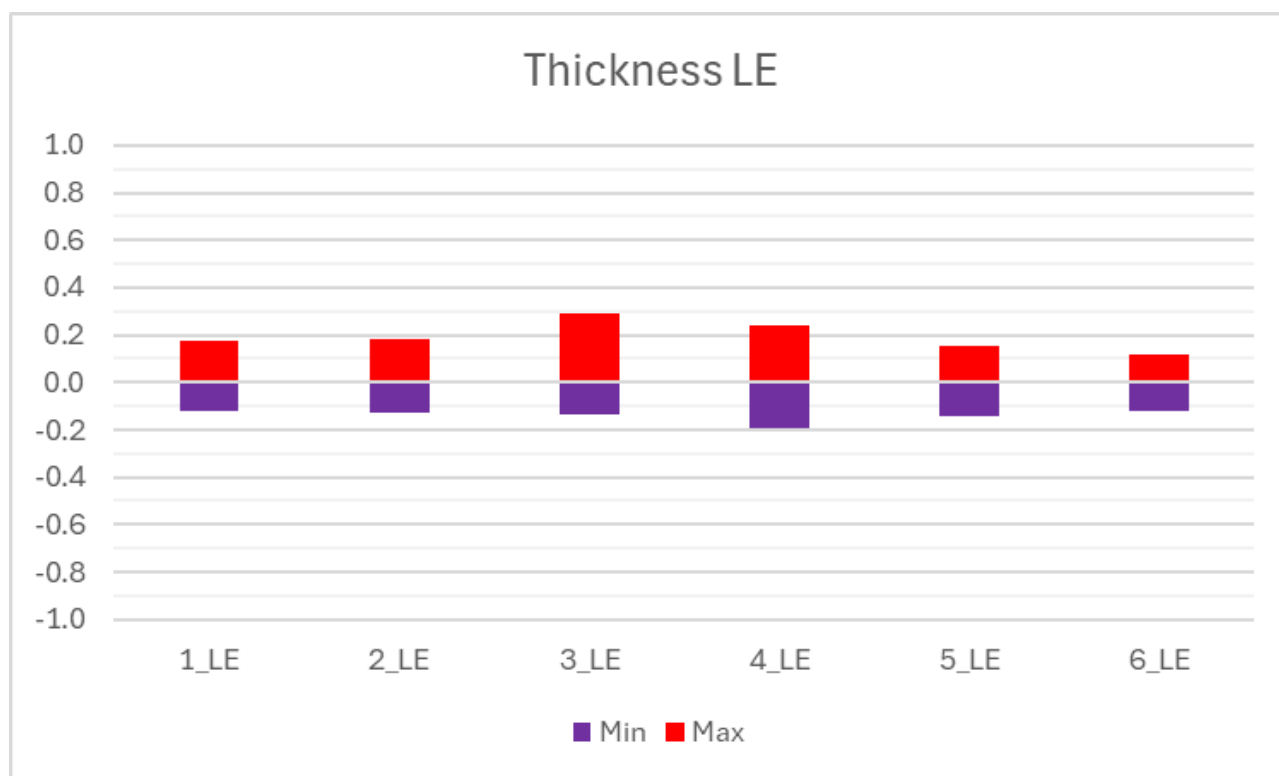
Maximum and minimum 'Surface Distances' on the portside surface at each cross section (mm):



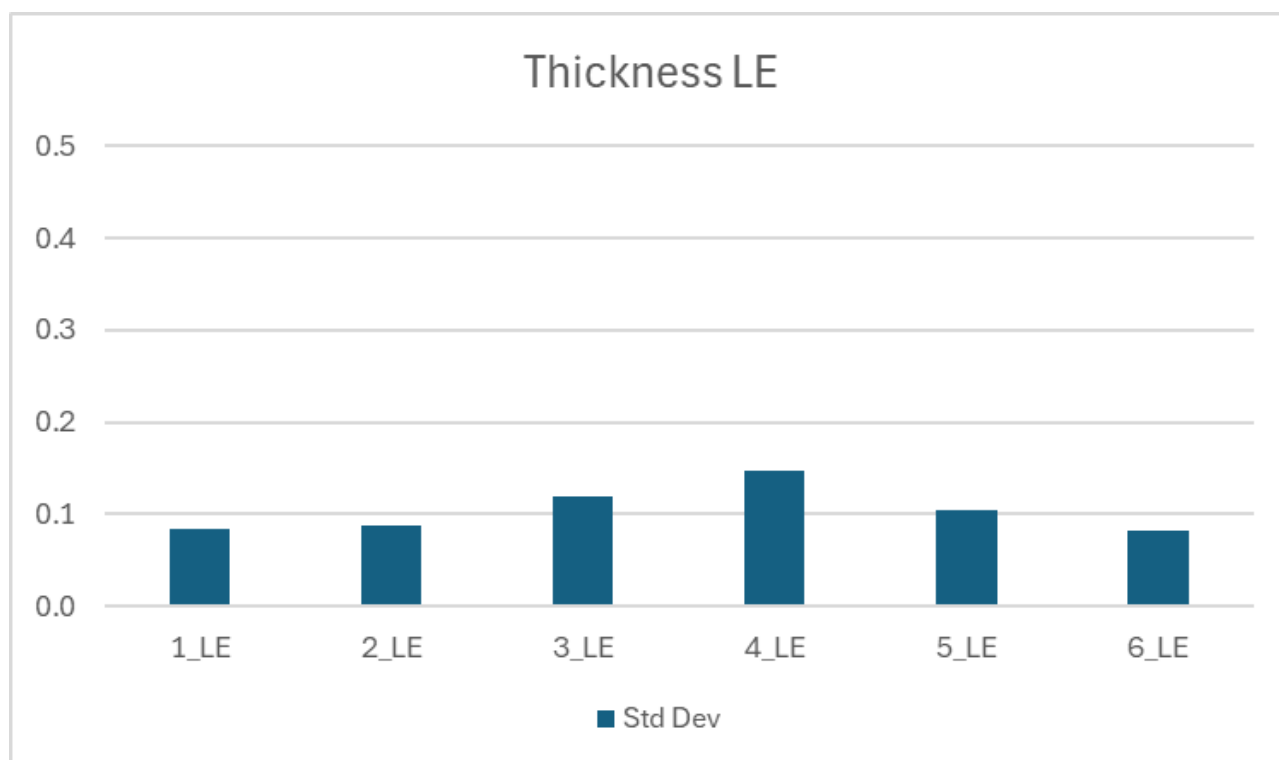
Standard deviation of 'Surface Distances' on the portside surface at each cross section (mm):



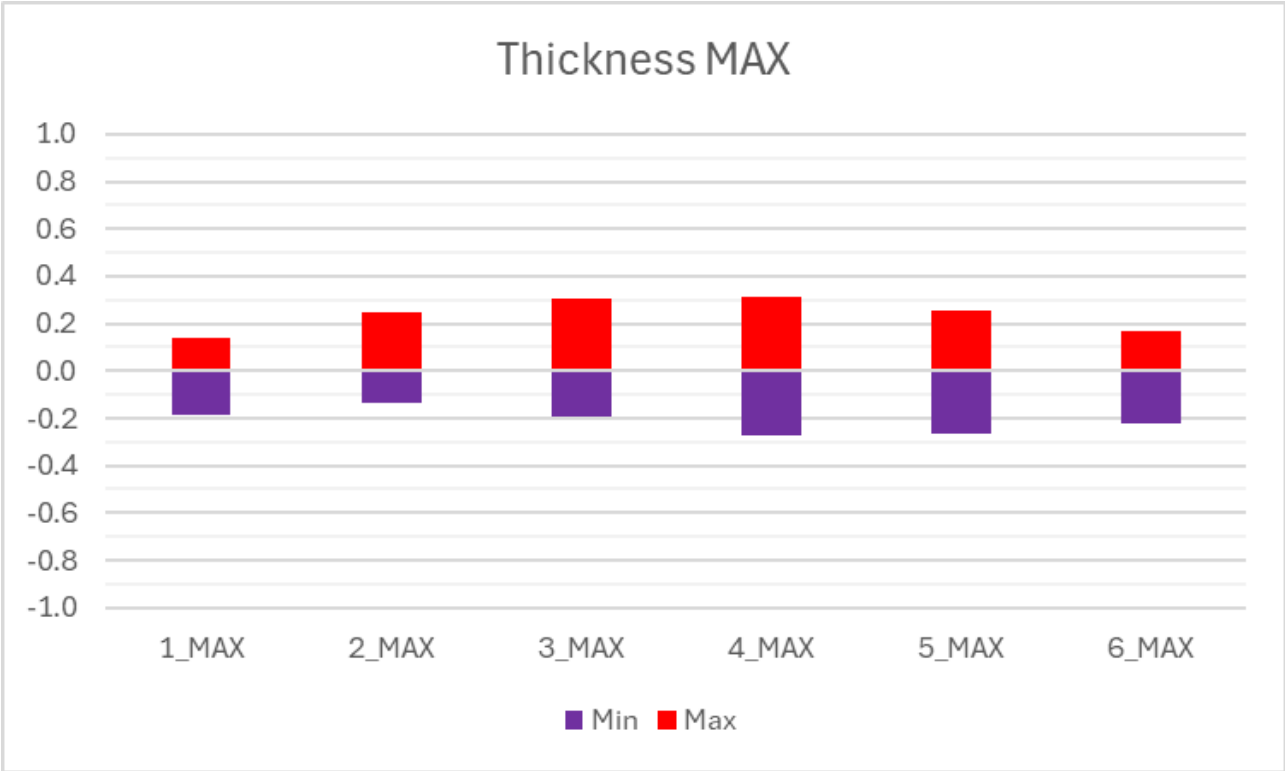
Maximum and minimum Thickness at the 'Leading Edge point' at each cross section (mm):



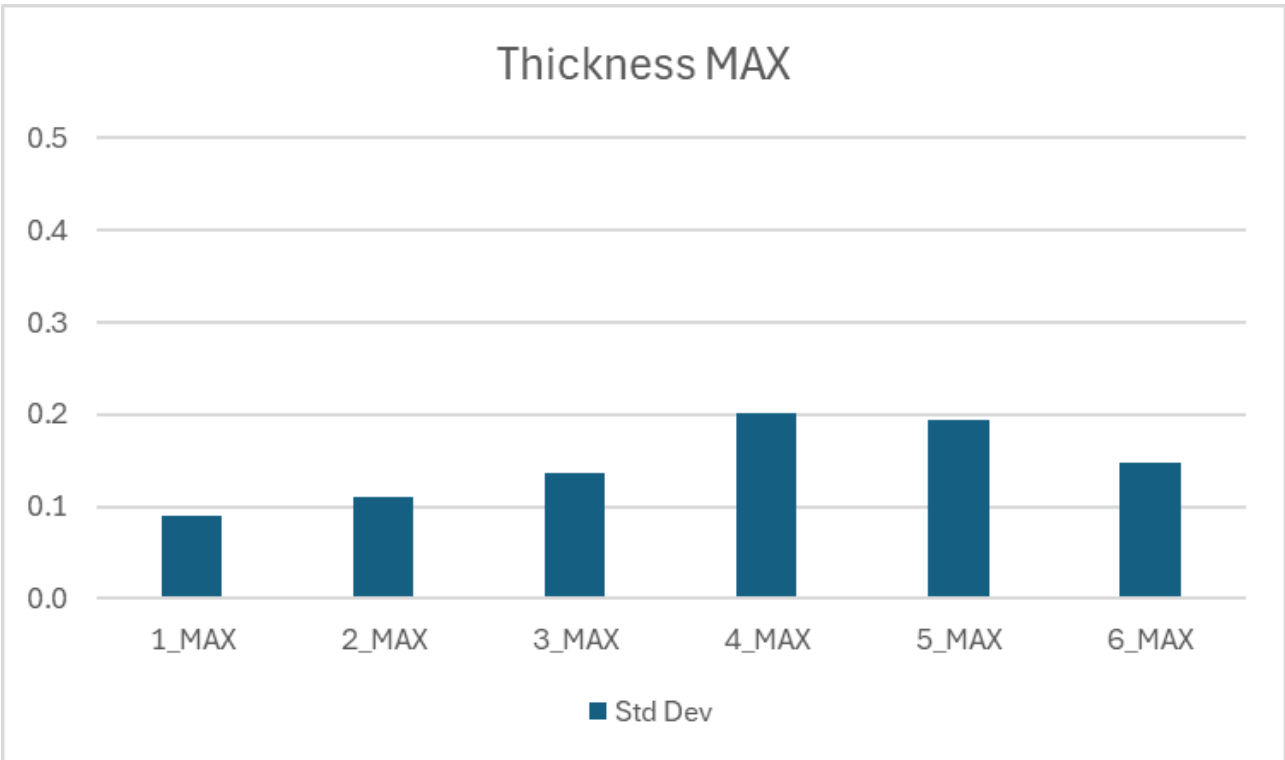
Standard deviation of Thickness at the 'Leading Edge point' at each cross section (mm):



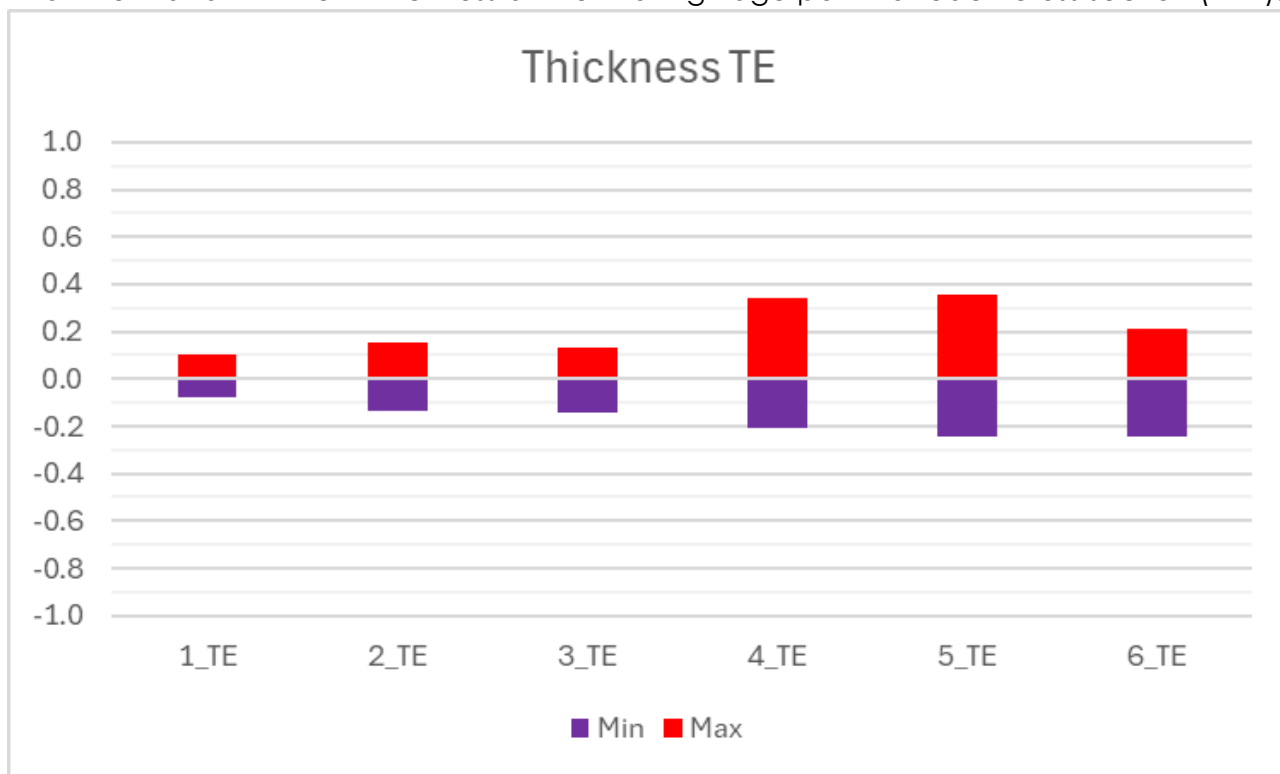
Maximum and minimum Thickness at the 'Maximum thickness point' at each cross section (mm):



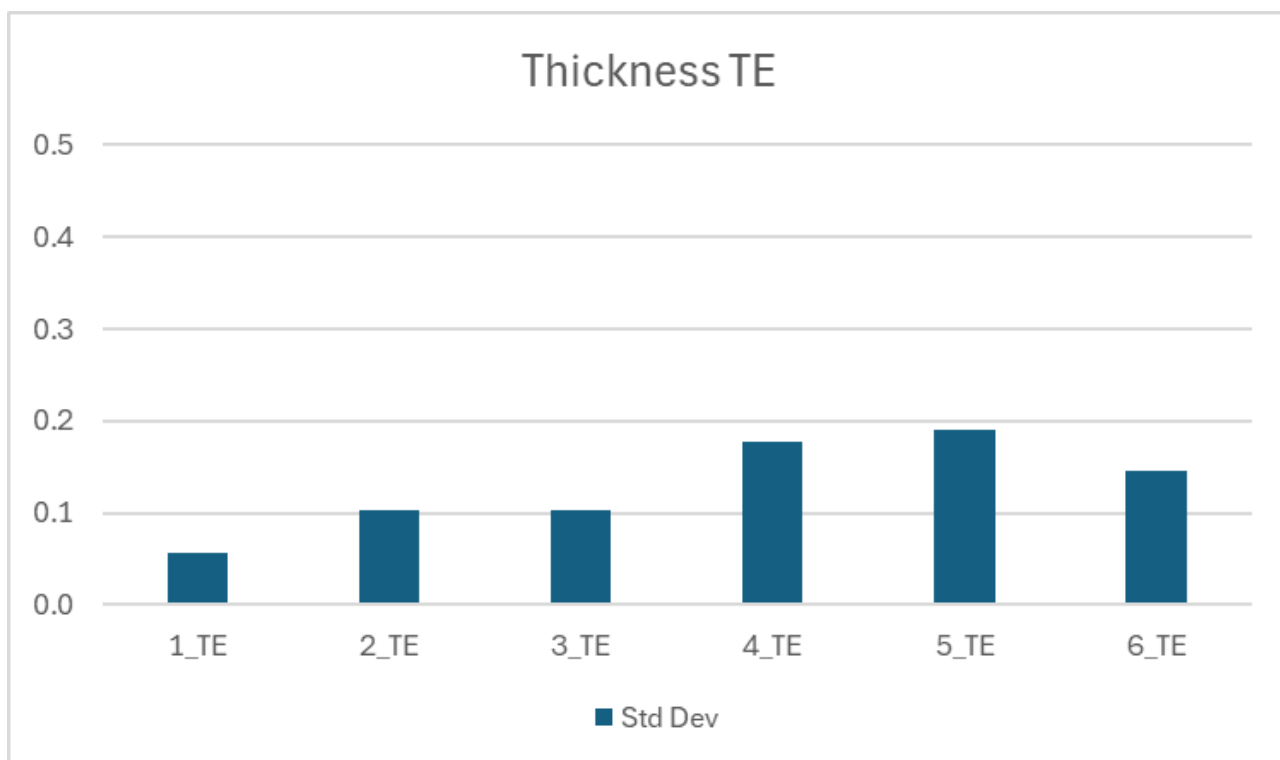
Standard deviation of Thickness at the 'Maximum thickness point' at each cross section (mm):



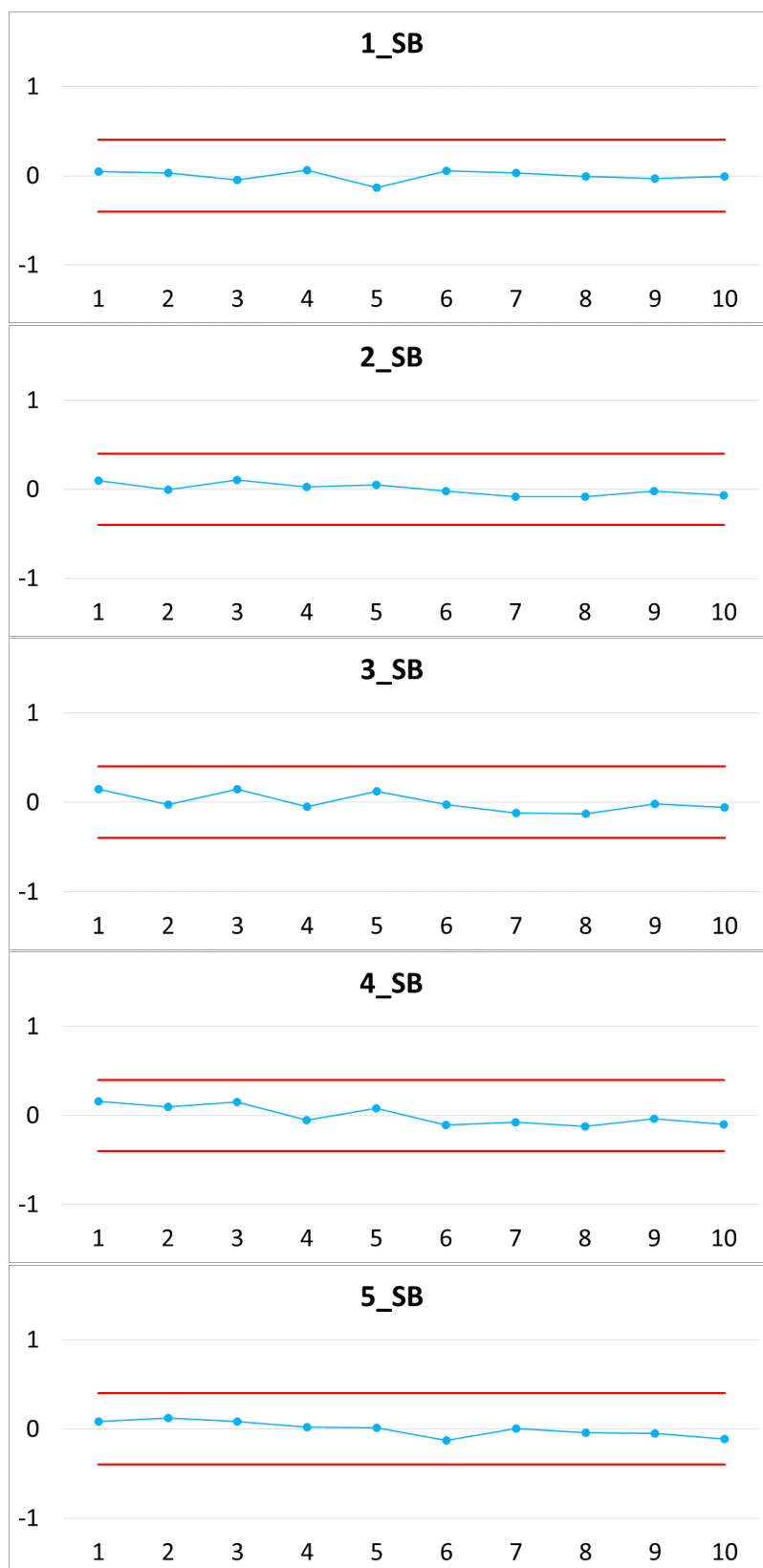
Maximum and minimum Thickness at the 'Trailing Edge point' at each cross section (mm):

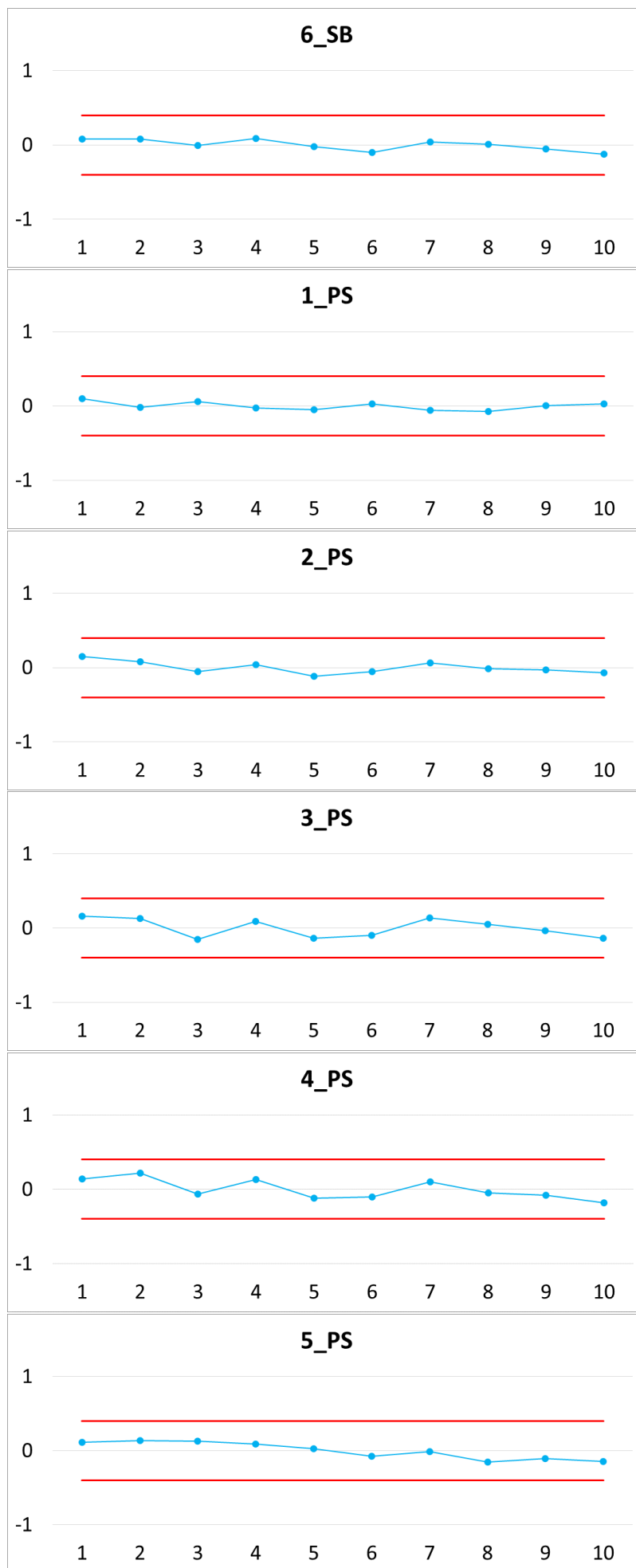


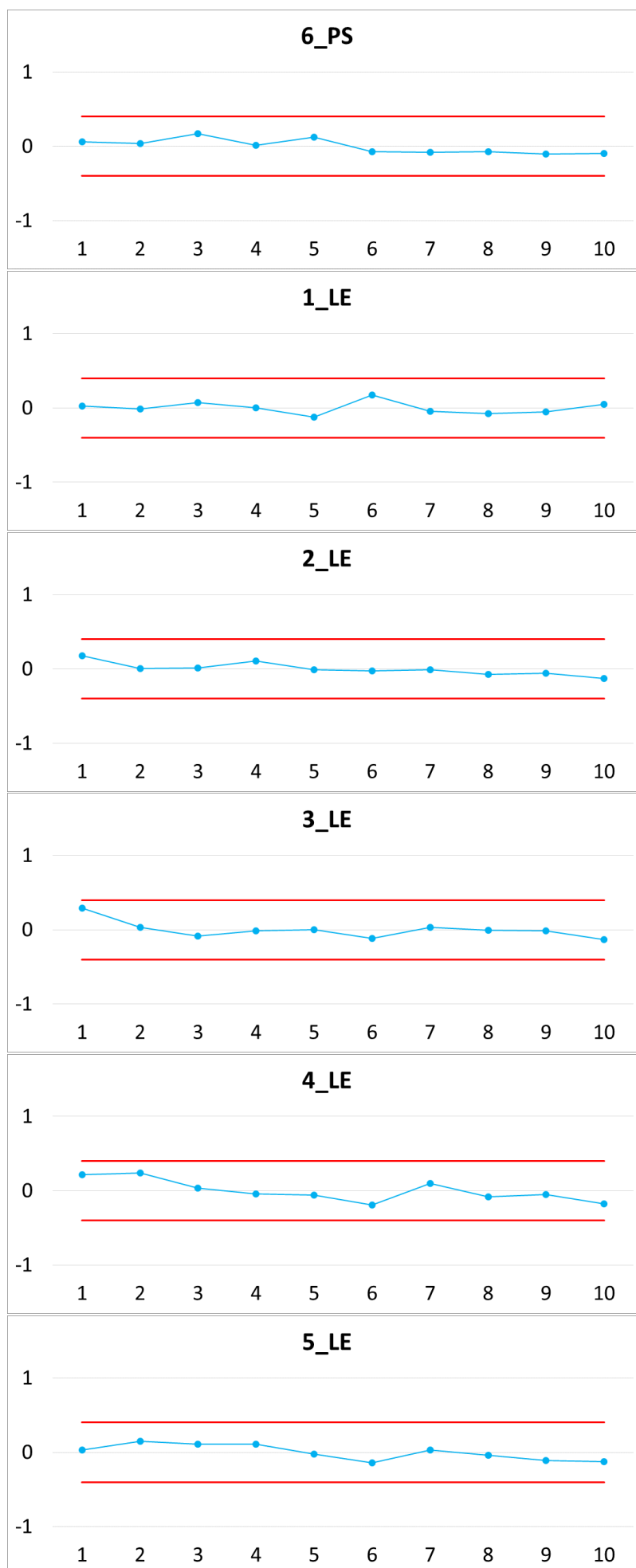
Standard deviation of Thickness at the 'Trailing Edge point' at each cross section (mm):

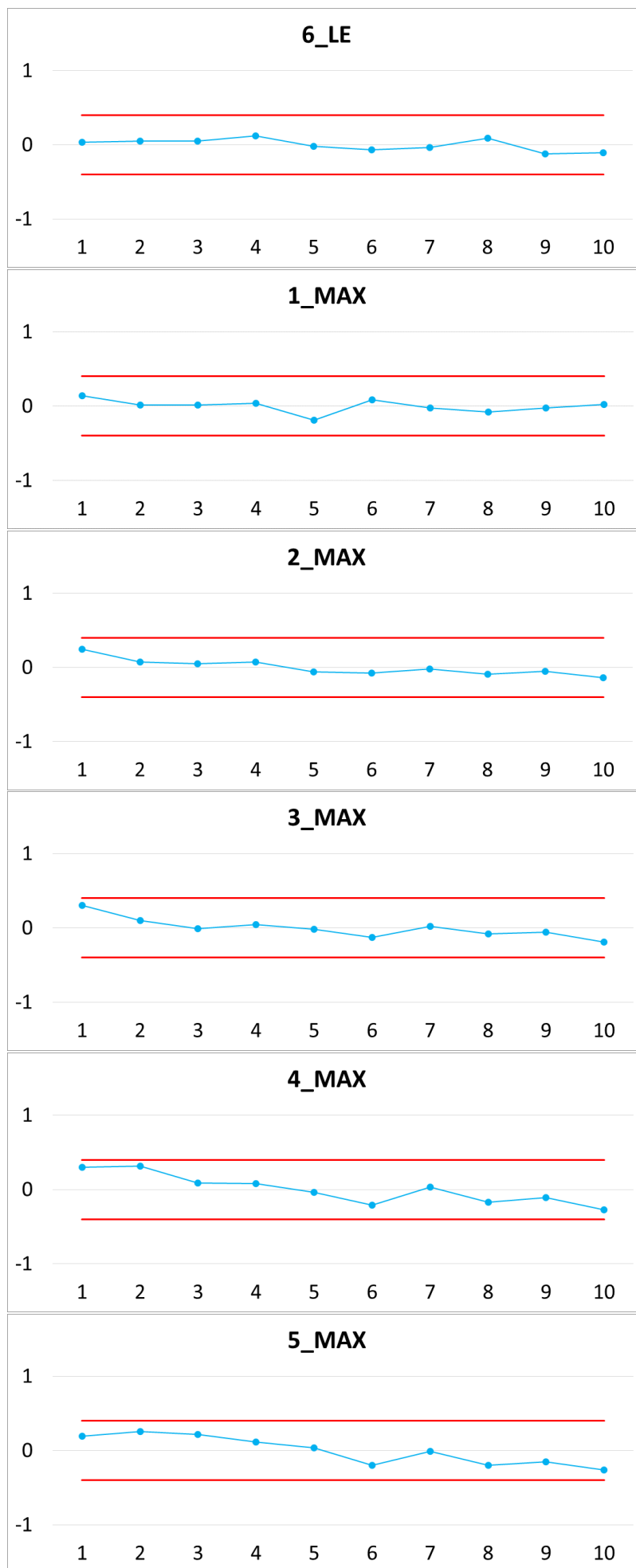


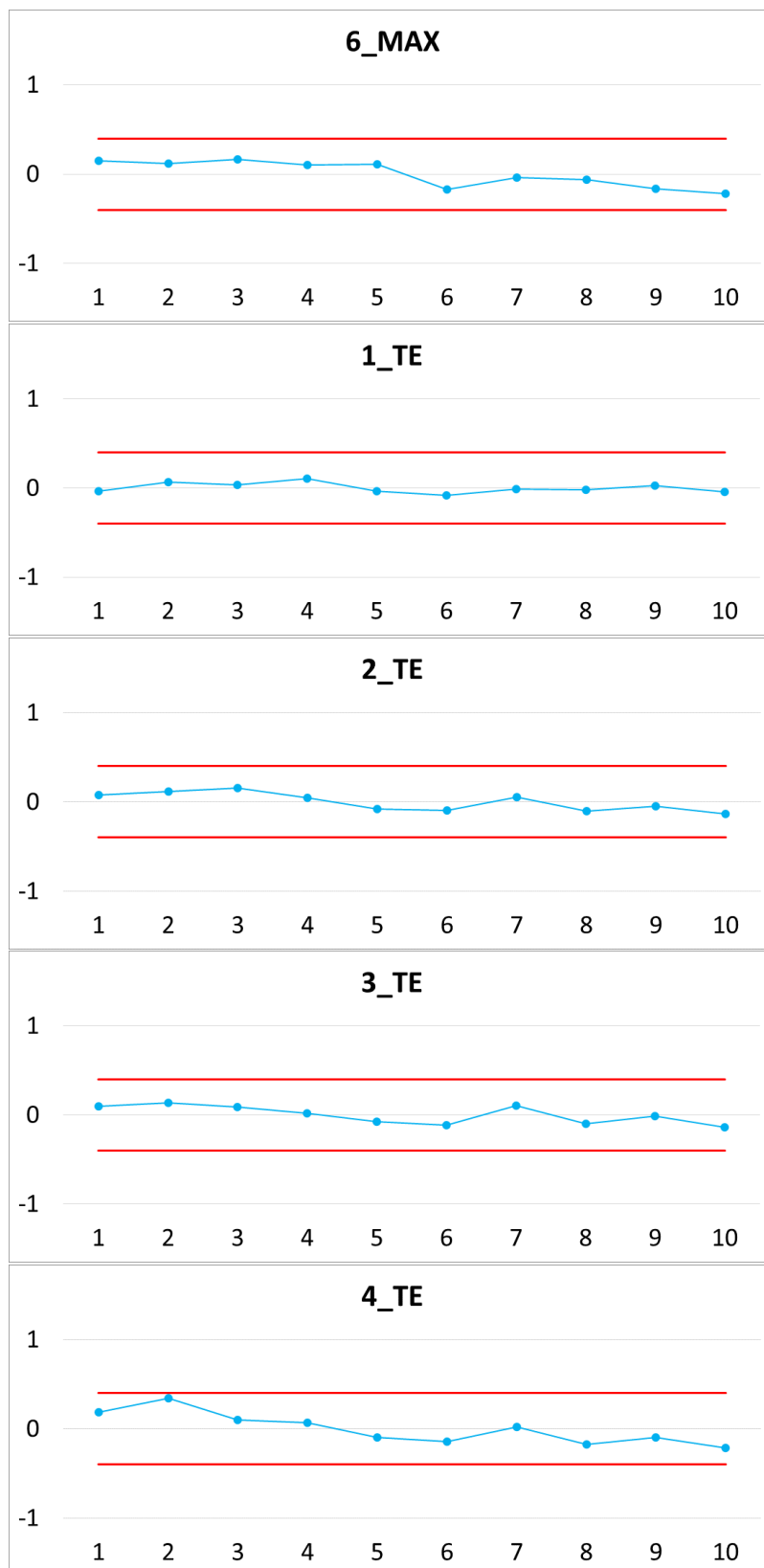
- Blue Lines: Normalised values (mm) for each control point
- Red Lines: ± 0.4 mm for visualisation purposes
- X-Axis: 1 to 10 foils

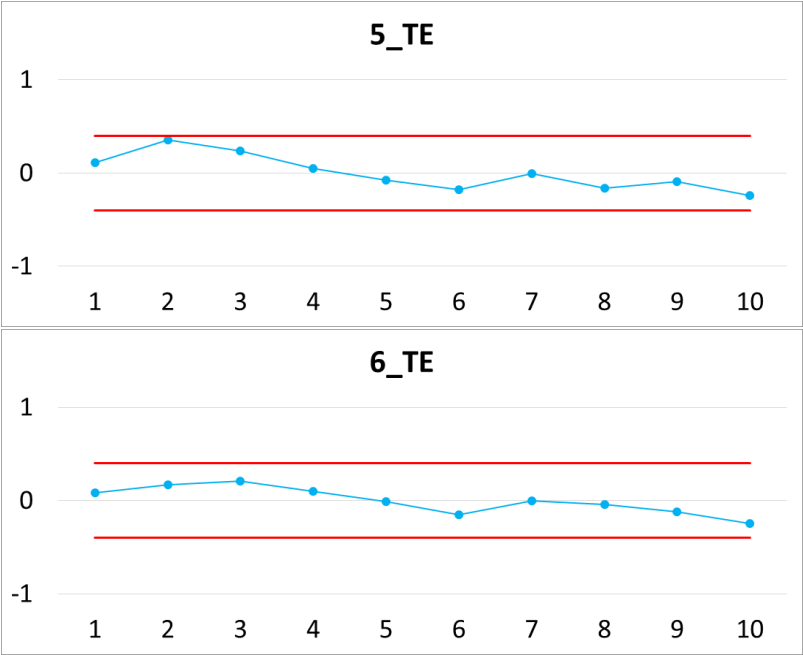


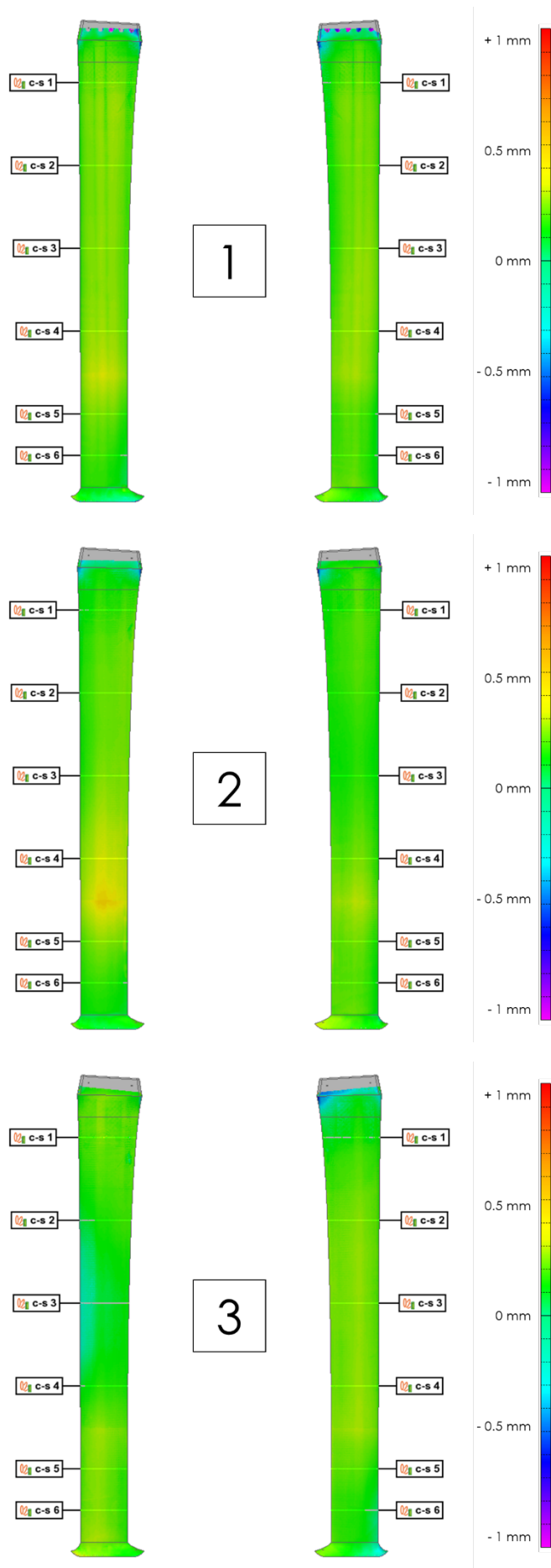


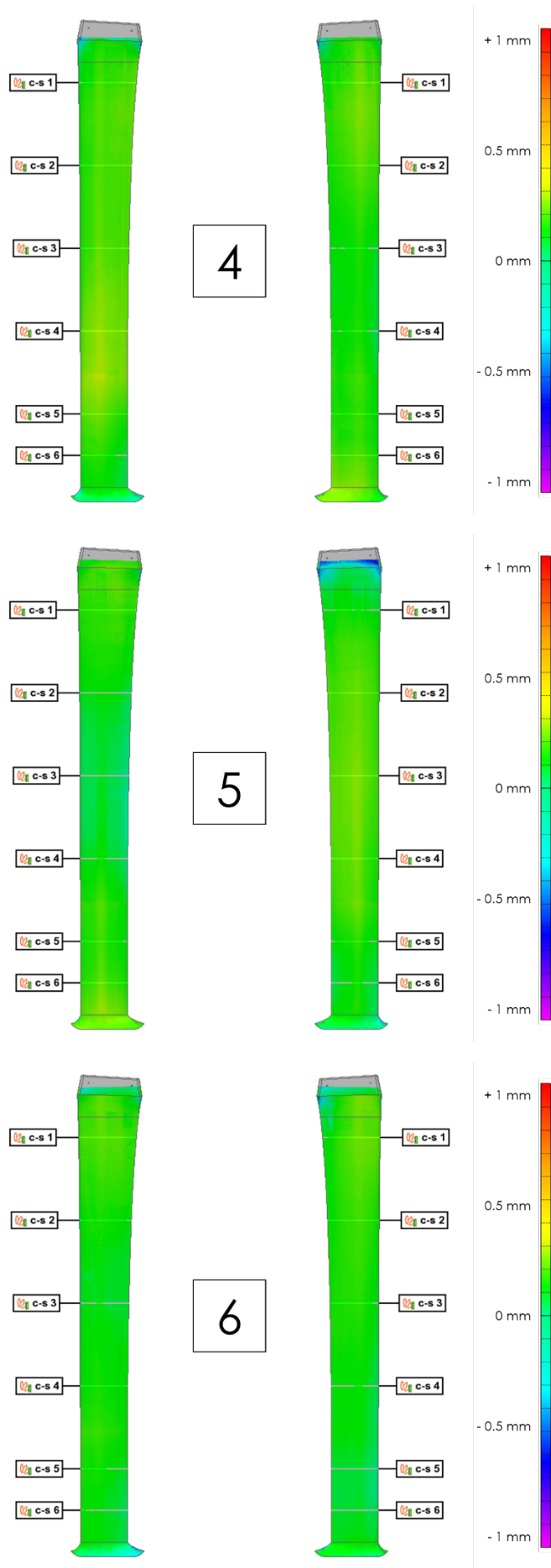


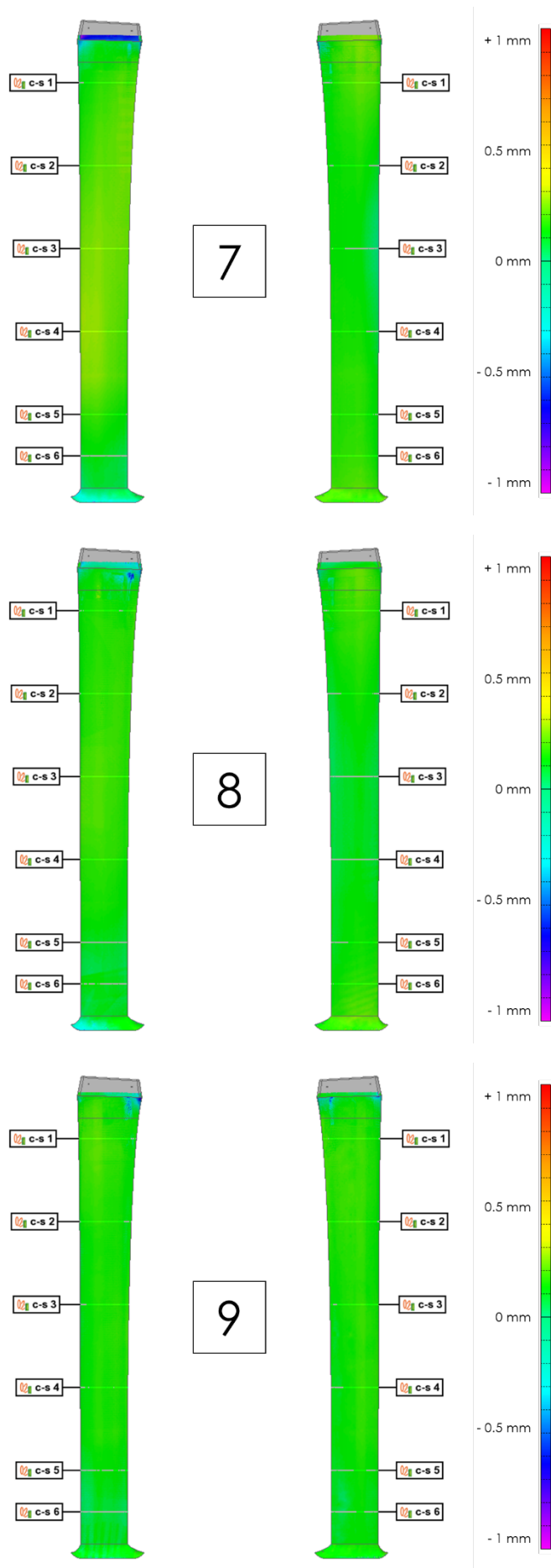












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